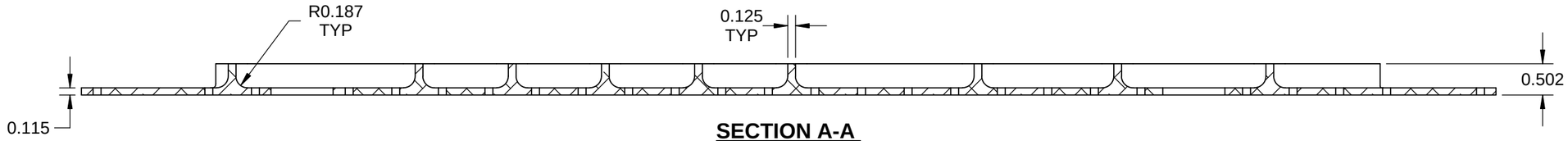
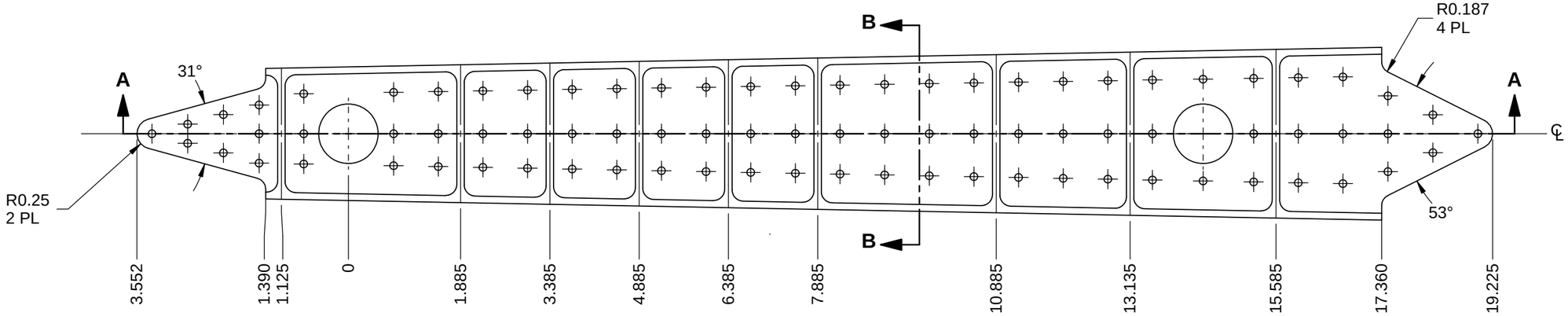
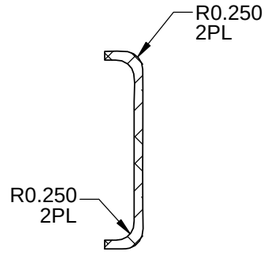


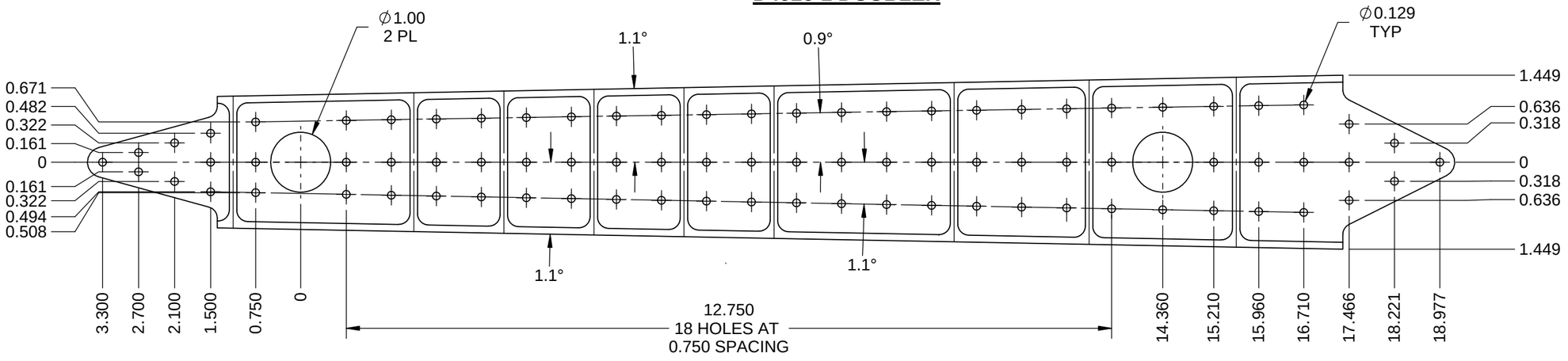
SECTION A-A
SCALE 1X





SECTION B-B
SCALE 1X

D4926-1 DOUBLER



NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221
(REF DART SPEC. M6061T6B)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.84 lbs
8) ALL NON DIMENSIONED FEATURES AS PER CAD FILE "D4926-1-REVA.STL"

PRELIMINARY PA3
(14.01.14) A.P.

REV.	DESCRIPTION	BY	DATE
PA3	COMPLETE REDESIGN	AP	14.01.14
PA2	NEW ISSUE	AP	13.08.08

DESIGN	AP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4926	REV. PA3
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE DOUBLER	SCALE NTS
DE APPR.			
DATE	14.01.14		

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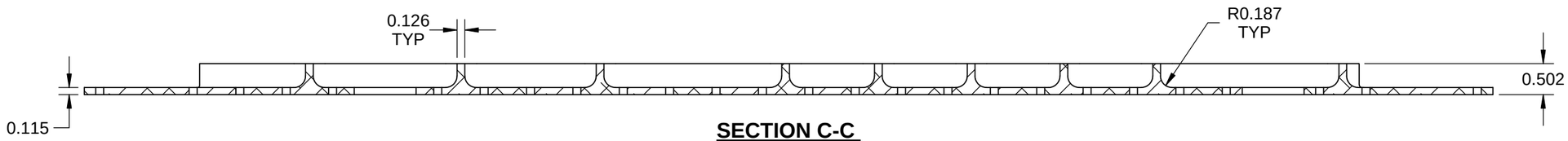
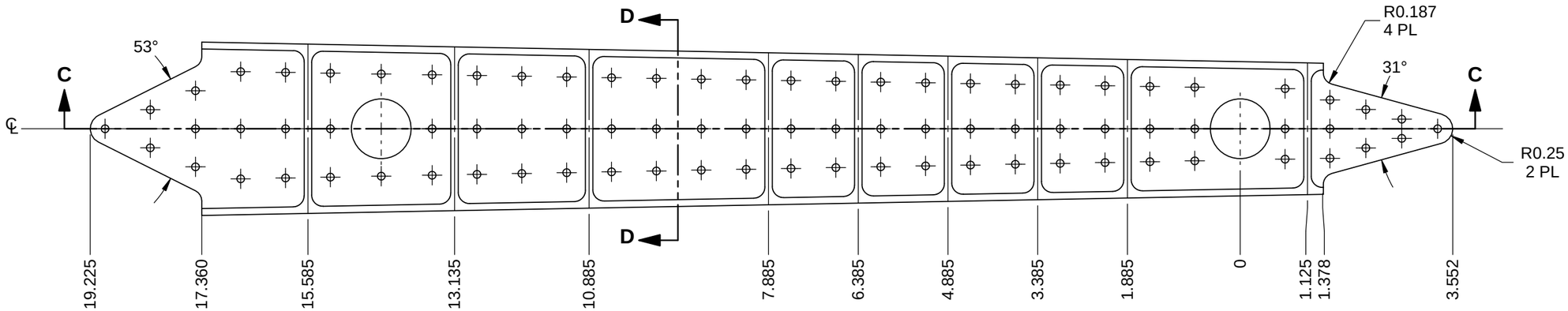
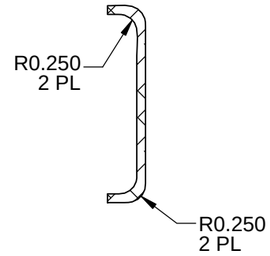


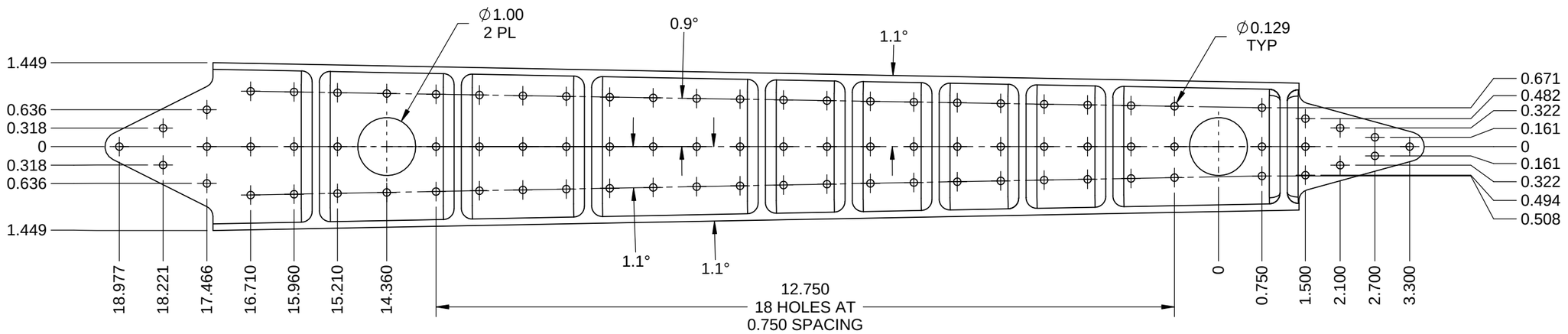
SECTION C-C
SCALE 1X





SECTION D-D
SCALE 1X

D4926-2 DOUBLER



NOTES:
1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221
(REF DART SPEC. M6061T6B)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.84 lbs
8) ALL NON DIMENSIONED FEATURES AS PER CAD FILE "D4926-2-REVA.STL"

DESIGN	AP	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	AP		
CHECKED		DRAWING NO. D4926	REV. PA3
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE DOUBLER	SCALE NTS
DE APPR.			
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